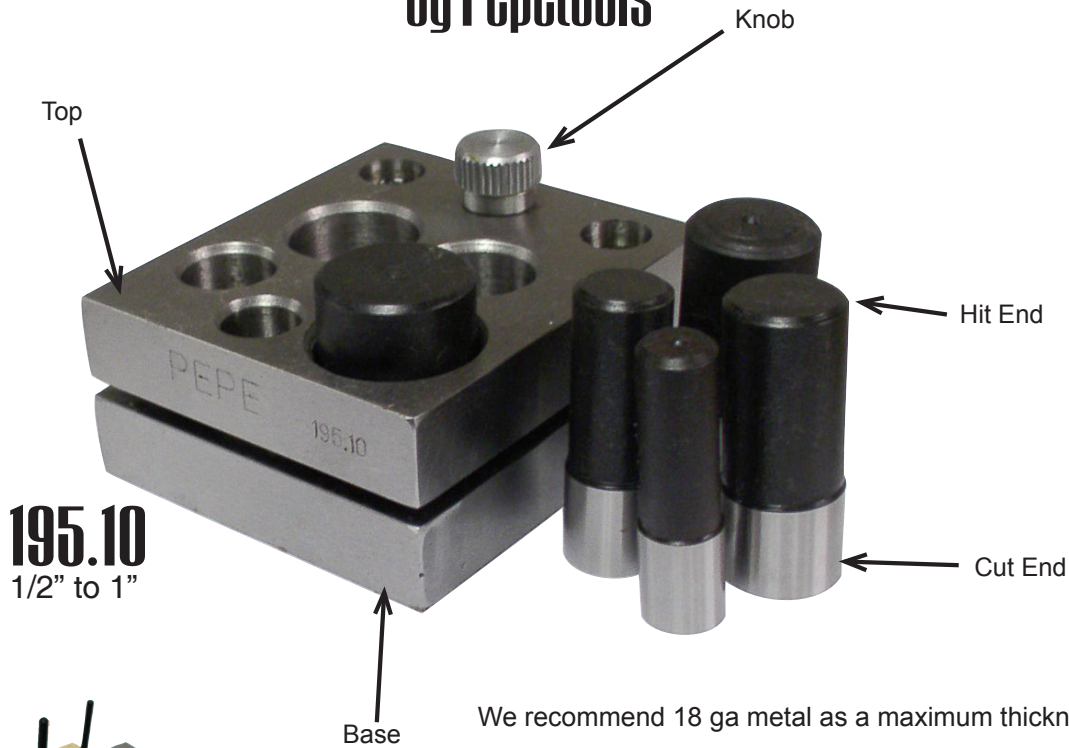


Disc Cutters

by Pepetools



195.10
1/2" to 1"

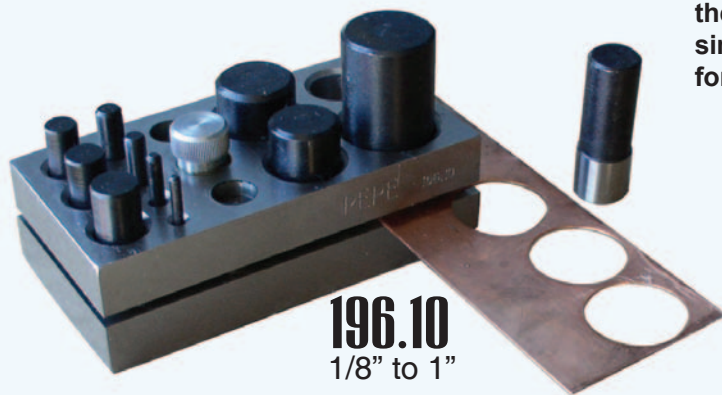


194.10
1/8" to 1/2"

We recommend 18 ga metal as a maximum thickness.

1. The cutting end of the punch is the shiny end. The black end is the impact end.
2. Clean all the oil or grease off but you should leave a light coat of oil on the cutter to prevent rust.
3. The posts that hold the two plates together are not to be removed. These posts not only hold the two plates, but also are set in correct alignment with the disc holes.

The disc cutter is designed so that the two plates can be separated although it is not necessary to completely separate the plates in order to cut disc. Our NEW Disc Cutters use a simple knob to open and close the plates. Follow these steps for successful disc cutting.



196.10
1/8" to 1"

1. Remove all the punches from the plates
2. Using the knob, raise the top plate enough to place the metal into position over the size disc you wish to punch and lower the top plate down on the metal.
3. Select the correct punch that fits into the hole size you have selected. With care and ease, insert the proper disc punch into the cutter. Do not force the punch into the hole rather turn the punch clockwise or ccw and ease the punch in place. The tolerance is very close which is necessary to produce a clean cut.
4. Strike the punch on the black side with a hammer with sufficient force to punch through the metal. After cutting the disc, lift the disc cutter and the disc and punch will be completely free of the cutter and should come out the bottom of the cutter base.



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