

# **BELMONT 4951 Everdur Silicon Bronze Alloy**

THIS SOLID METALLIC BRONZE ALLOY IS GENERALLY CLASSIFIED AS AN "ARTICLE" AND DOES NOT CONSTITUTE A HAZARDOUS MATERIAL IN SOLID FORM UNDER THE DEFINITIONS OF THE OSHA HAZARD COMMUNICATION STANDARD (29 CFR 1910.1200). ANY ARTICLES MANUFACTURED FROM THIS SOLID PRODUCT WOULD BE GENERALLY CLASSIFIED AS NON-HAZARDOUS. HOWEVER, SOME HAZARDOUS CONDITIONS REMAIN WITH THIS PRODUCT. DUST, FUMES AND GASES CAN BE EMITTED UNDER CERTAIN PROCESSING CONDITIONS, SUCH AS, BUT NOT LIMITED TO: CASTING, BURNING, MELTING, CUTTING, SAWING, BRAZING, GRINDING, MACHINING, MILLING, SOLDERING AND WELDING.

THIS ALLOY IN THE SOLID, ORIGINAL FORM, PRESENTS NO FIRE OR EXPLOSION HAZARD. THE CREATION OF SMALL FINES, AND DUST DURING PROCESSING MAY IGNITE UNDER SPECIFIC CONDITIONS.

THE FOLLOWING CLASSIFICATION INFORMATION IN THIS SDS (SAFETY DATA SHEET) IS FOR THE HAZARDOUS ELEMENTS WHICH MAY BE RELEASED DURING PROCESSING.



# **Safety Data Sheet**

To better serve our customers, Belmont Metals Inc. has designed a generic format to meet the latest requirements of the new Safety Data Sheets for individual alloys that fall within a specific group.

This information complies with SDS's for the United States as well as some internationally accepted GHS formats.

Some regulatory information contained within this document may not be applicable to a customer's specific usage or for their individual state or country requirements. When determining the applicable Data, please refer to the supplied Assay that match the Alloy Numbers. This Assay will list the percentage or range of each Base Metal found in the alloy by weight.

# SECTION 1: Identification of the substance/mixture and of the company/undertaking

11	Product identifier	
Product n		in in 1051 Everdur Silieen Brenze
Other me	ans of identification	<ul> <li>Belmont 4951 EVERAUI SILCON BIONZE</li> <li>Copper CDA 873 alloy that may also contain any of the following: Manganese (Mn), Tin (Sn), Iron (Fe), Silicon (Si), Lead (Pb), Zinc (Zn)</li> </ul>
1.2.	Relevant identified uses of the	substance or mixture and uses advised against
Use of the	esubstance/mixture	: For casting or consumables and related
1.3.	Details of the supplier of the sa	fety data sheet
I	Belmont Metals Inc.	
:   . i	330 Belmont Avenue Brooklyn, New York 1120 nfo@belmontmetals.com	07 USA
1.4.	Emergency telephone number	
	Emergency number	+1.718.342.4900
		Call a POISON CENTER or Doctor/Physician for Medical Emergency
SECTIC	ON 2: Hazards identification	on
2.1.	Classification of the substance	or mixture
GHS-US	classification	
Carc. 1B May Caus	e Cancer (Lead) H350	
2.2.	Label elements	
GHS-US	labelling	
Hazard pi	ctograms (GHS-US)	GHS08
Signal wo	rd (GHS-US)	: Warning
Hazard st	atements (GHS-US)	: H350 - May cause cancer (Lead)
Precautio	nary statements (GHS-US)	<ul> <li>P264 - Wash thoroughly after handling</li> <li>P270 - Do not eat, drink or smoke when using this product</li> <li>P273 - Avoid release to the environment</li> <li>P280 - Wear protective gloves/protective clothing/eye protection/face</li> <li>protection</li> <li>P308+P313 - IF exposed or concerned: Get medicaladvice/attention</li> <li>P314 - Get medical advice and attention if you feel unwell</li> <li>P391 - Collect spillage</li> <li>P501 - Dispose of contents/container in accordance with local/regional/national/international regulations.</li> </ul>



### 2.4. Unknown acute toxicity (GHS-US)

No data available

### SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

Full text of H-phrases: see section 16

Items highlighted in yellow may be present in the 4951 and above the safe PEL level and must be included in the Safety Data Sheet.

### 3.2. Mixture

Name	Product identifier	%	GHS-US classification
Copper (Cu)	(CAS No) 7440-50-8	<mark>&gt; 94</mark>	Not classified
Manganese (Mn)	(CAS No) 7439-96-5	<mark>&lt; 2</mark>	Not classified
Tin (Sn)	(CAS No) 7440-31-5	< 0.20	Not classified
Iron (Fe)	(CAS No) 7439-89-6	< 0.20	Acute Tox. 4 (Oral), H302
Nickel (Ni)	(CAS No) 7440-02-0	<0.20	Skin Sens. 1, H317 Carc. 1B, H350 STOT RE 1, H372
Silicon (Si)	(CAS No) 7440-21-3	<mark>&lt; 5</mark>	Not classified
Lead (Pb)	(CAS No) 7439-92-1	<mark>&lt; 0.20</mark>	Carc. 1B, H350
Zinc (Zn)	(CAS No) 7440-66-6	< 0.25	Not classified

# SECTION 4: First aid measures

4.1. Description of first aid measures	
First-aid measures after inhalation	: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
First-aid measures after skin contact	: Flush with water for at least 15 minutes. Seek medical attention if irritation develops or persists.
First-aid measures after eye contact	: Immediately flush eyes with water and continue washing for at least 15 minutes. Obtain medical attention if discomfort persists.
First-aid measures after ingestion	: Do NOT induce vomiting. Get immediate medical attention.
4.2. Most important symptoms and eff	ects, both acute and delayed
Symptoms/injuries after inhalation	: Short-term (acute) overexposure to the gases, fumes, and dusts may include irritation of the eyes, lungs, nose, and throat. Some toxic gases associated with welding may cause pulmonary edema, asphyxiation, and death.
	Acute overexposure may include signs and symptoms such as watery eyes, nose and throat irritation, headache, dizziness, difficulty in breathing, frequent coughing, or chest pain. The presence of chromium/chromate in fume can cause irritation of nasal membranes and skin. The presence of nickel compounds in fume can cause metallic taste, nausea, tightness of chest, fever, and allergic reaction. Excessive inhalation or ingestion of manganese can produce manganese poisoning. Overexposure to manganese compounds may affect the central nervous system, symptoms of which are languor, sleepiness, muscular weakness, emotional disturbances, and spastic gait resembling Parkinsonism. These symptoms canbecome progressive and permanent if not treated. Excessive inhalation of fumes may cause "Metal Fume Fever" with Flu-like symptoms such as chills, fever, body aches, vomiting, sweating, etc.
Symptoms/injuries after skincontact	: Dusts may cause irritation.
Symptoms/injuries after eye contact	: Causes eye irritation.
Symptoms/injuries after ingestion	: Not an anticipated route of exposure during normal product handling. May be harmful if ingested

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available



SECTION 5: Firefighting measures	
5.1. Extinguishing media	
Suitable extinguishing media	: Use extinguishing media appropriate for surroundingfire.
Unsuitable extinguishing media	: None.
5.2. Special hazards arisin g from the substa	nce or mixture
Fire hazard	Not flammable.
Explosion hazard :	None known.
5.3. Advice for firefighters	
Protection during firefighting	: Firefighters should wear full protectivegear.
<b>SECTION 6: Accidental release mea</b>	Isures
6.1. Personal precautions, protective e	quipment and emergency procedures
6.1.1. For non-emergency personnel	
No additional information available	
6.1.2. For emergency responders	
No additional information available	
6.2. Environmental precautions	
Avoid release to the environment	
8.2 cont Exposure controls	ent and cleaning up
Mothede for cleaning up	. No special measures required.
Methods for cleaning up	
6.4. Reference to other sections	
No additional information available	
SECTION 7: Handling and storage	
7.1. Precautions for safe handling	
Precautions for safe handling	: Avoid generating dust and inhalingfumes.
7.2. Conditions for safe storage, includ	ing any incompatibilities
Storage conditions	: No special storage necessary.
7.3. Specific end use(s)	
For Casting and welding consumables and rela	tedproducts

# SECTION 8: Exposure controls/personal protection

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8.1. Control parameters
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Nickel (7440-02-0)		
USA ACGIH	ACGIH TWA (mg/m³)	1.5 mg/m³
USA OSHA	OSHA PEL (TWA) (mg/m³)	1 mg/m³

Tin (7440-31-5)		
USA ACGIH	ACGIH TWA (mg/m³)	2 mg/m <sup>3</sup>



Lead (7439-92-1)			
USA ACGIH	ACGIH TWA (mg/m³)	0.05 mg/m³	
USA OSHA	OSHA PEL (TWA) (mg/m³)	50 μg/m³	
Coppor (7440 = 0.9)	·	·	
		0.2 mg/m <sup>3</sup>	
		i ng/ne	
Manganese (7439-96-5)			
USA ACGIH	ACGIH TWA (mg/m³)	0.1 mg/m³	
USA OSHA	OSHA PEL (Ceiling) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>	
Siliaan (7440-24-2)	-		
SIIICON (7440-21-3)			
USA OSHA	OSHA PEL (TWA) (mg/m³)	5 mg/m³	
Zinc (7440-66-6)			
USA OSHA	OSHA PEL (TWA) (mg/m³)	See Oxide Fume	
Zinc Oxide Fume (1314-13-2)	OSHA PEL (TWA) (mg/m <sup>3</sup> )	5 mg/m3 Respirable fraction.	
	(Inhalation, if material has been heated above the boiling point, driving off zinc fume.)	5 mg/m3 Fume.	
		is mg/ms iotai dust.	
	e . Local exhaust and general ventilation		
Hand protection	Wear insulated gloves when Casting	must be adequate to meet exposure standards.	
Eve protection	: When Casting wear a face shield.	When Casting wear a face shield.	
Skin and body protection	: Wear head and hedy protection, which	· Wear bead and body protection, which helps to provent injury from radiation, enargy, flome	
Skin and body protection	As a minimum, wear protective gloves include arm protectors, aprons, hats, recently cast product. Casters should	s and a protective face shield. Protective clothing may shoulder protection. Train the employee not to touch not wear short sleeve shirts or short pants.	
Respiratory protection	<ul> <li>If exposure limits are exceeded or irritirespiratory protection should be worn.</li> </ul>	If exposure limits are exceeded or irritation is experienced, NIOSH approved respiratory protection should be worn.	

# SECTION 9: Physical and chemical properties

9.1. Informati	on on basic physical and cher	nical properties
Physical state	:	Solid form (cube)
Appearance	:	Pig, Ingot, Bar, Rod, Cube, Wire, Grain, Others
Color	:	Silver, Yellow Metallic
Odor	:	Metallic
Odor threshold	:	No data available
pН	:	No data available
Relative evaporatio	n rate (butylacetate=1) :	No data available
Melting point	:	1122 F (550 C) to 2597 F (1425 C), depending on % of Cu.
Freezing point	:	No data available
Boiling point	:	No data available
Flash point	:	No data available
Self-ignition temper	ature :	No data available
Decomposition temp	perature :	No data available
Flammability (solid,	gas) :	No data available





Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: 0.28 lb./ cu. in. to 0.32 lb./cu. in., depending on % of Cu
Solubility	: No data available
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosive limits	: No data available

#### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No additional information available

### 10.2. Chemical stability

The product is stable at normal handling and storage conditions.

10.3. Possibility of hazardous reactions

Will not occur.

10.4. Conditions to avoid

None.

10.5. Incompatible materials

None.

10.6. Hazardous decomposition products

Casting fumes and gases cannot be classified simply. The composition and quantity of both are dependent upon the mold being used, the process, procedure and other consumables used. Other conditions which also influence the composition and quantity of the fumes and gases to which workers may be exposed include: release agents, the number of casters, the volume of the work area, the quality and the amount of ventilation, the position of the workers head with respect to the fume plume, as well as the presence of contaminants in the atmosphere (such as chlorinated hydrocarbon vapors from the cleaning and degreasing activities).

When a bronze alloy is melted, the fume and gas decomposition products generated are different in percent and form from the ingredients listed in Section 3. Fume and gas decomposition, and not the ingredients in the alloys, are important. The concentration of a given fume or gas component may decrease or increase by many times the original concentration. Also, new compounds not in the electrodes may form.

Decomposition products of normal operation include those originating from the volatilization, reaction or oxidation of the materials shown in Section 3, plus those from the balance of the casting material, as noted above. Reasonable expected fume constituents of this product would include: Complex oxides of silicon, copper and manganese.

Gaseous reaction products may include carbon monoxide and carbon dioxide. Determine the composition and quantity of fumes and gases to which workers are exposed by taking an air sample from inside the workers mask if worn or in the worker's breathing zone. Improve ventilation if exposures are not below limits.



# SECTION 11: Toxicological information

11.1. Information on toxicological effects	
Acute toxicity :	Not classified
Iron (7439-89-6)	
LD50 oral rat	984 mg/kg
ATE (oral)	984.000 mg/kg
Nickel (7440-02-0)	
LD50 oral rat	> 9000 mg/kg
Tip (7440-24-5)	
	700
LD50 oral rat	700 mg/kg
Manganese (7439-96-5)	
ATE (oral)	900000.000 mg/kg
Nickel (7440-02-0)	
IARC group	2B - Possibly carcinogenic to humans
National Toxicology Program (NTP) Status	3 - Reasonably anticipated to be Human Carcinogen
Lead (7439-92-1)	
IARC group	2A - Probably carcinogenic tohumans
National Toxicology Program (NTP) Status	3 - Reasonably anticipated to be Human Carcinogen
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: May cause an
	allergic skin
Germ cell mutagenicity	: Not classified
Carcinogenicity	: May cause
	vanoor.
Specific target organ toxicity (repeated : exposure)	Causes damage to organs through prolonged or repeated exposure.
Aspiration hazard :	Not classified

# SECTION 12: Ecological information

## 12.1. Toxicity

Nickel (7440-02-0)		
LC50 fish 1	> 100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)	
EC50 Daphnia 1	> 100 mg/l (Exposure time: 48 h - Species: Daphnia magna)	
EC50 other aquatic organisms 1	0.18 mg/l (Exposure time: 72 h - Species: Pseudokirchneriellasubcapitata)	
LC50 fish 2	1.3 mg/l (Exposure time: 96 h - Species: Cyprinus carpio[semi-static])	
EC50 Daphnia 2	1 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])	
EC50 other aquatic organisms 2	0.174 - 0.311 mg/l (Exposure time: 96 h - Species: Pseudokirchneriella subcapitata [static])	
Lead (7439-92-1)		

LC50 fish 1	0.44 mg/l (Exposure time: 96 h - Species: Cyprinus carpio[semi-static])
EC50 Daphnia 1	600 μg/l (Exposure time: 48 h - Species: waterflea)
LC50 fish 2	1.17 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [flow-through])



Copper (7440-50-8)						
LC50 fis	<mark>։հ 1</mark>	0.0068 - 0.0156 mg/l (Exposure time: 96 h - Species: Pimephales promelas)				
EC50 Daphnia 1		0.03 mg/l (Exposure time: 48 h - Species: Daphnia magna[Static])				
EC50 other aquatic organisms 1		0.0426 - 0.0535 mg/l (Exposure time: 72 h - Species: Pseudokirchneriella subcapitata [static])				
LC50 fish 2		< 0.3 mg/l (Exposure time: 96 h - Species: Pimephales promelas[static])				
EC50 other aquatic organisms 2		0.031 - 0.054 mg/l (Exposure time: 96 h - Species: Pseudokirchneriella subcapitata [static])				
Zinc 7440-66-6						
Aquatic Acute Category 1 (H400)		231-175-3 N R50/53				
Aquatic	Chronic Category 1 (H410)					
12.2.	Persistence and degradability					
No additional information available						
12.3.	<b>Bio-accumulative potential</b>					
No additio	onal information available					
12.4.	Mobility in soil					
No additio	onal information available					
10.8						
12.5.	Other adverse effects					
No additio	Ne additional information available					
SECTION 13: Disposal considerations						
13.1.	Waste treatment methods					
Waste disposal recommendations :		Dispose of contents/container in accordance with local/regional/national/international regulations.				

# SECTION 14: Transport information

In accordance with DOT / ADR / RID / ADNR / IMDG / ICAO / IATA 14.1. UN number

Not a dangerous good in sense of transportregulations 14.2. UN proper shipping name

Not applicable

# SECTION 15: Regulatory information

15.1. US Federal regulations

### Iron (7439-89-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Nickel (7440-02-0)					
Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on SARA Section 313 (Specific toxic chemical listings)					
SARA Section 313 - Emission Reporting	0.1 %				



Tin (7440-31-5)				
Listed on the United States TSCA (Toxic Substances Control Act) inventory				
Lead (7439-92-1)				
Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on SARA Section 313 (Specific toxic chemical listings)				
SARA Section 313 - Emission Reporting 0.1 %				
Copper (7440-50-8)				
Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on SARA Section 313 (Specific toxic chemical listings)				
SARA Section 313 - Emission Reporting 1.0 %				
Manganese (7439-96-5)				
Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on SARA Section 313 (Specific toxic chemical listings)				
SARA Section 313 - Emission Reporting 1.0 %				
Silicon (7440-21-3)				
Listed on the United States TSCA (Toxic Substances Control Act) inventory				

15.2. US State regulations

Nickel (7440-02-0)				
U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	No significance risk level (NSRL)
Yes				
Lead (7439-92-1)				
U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	No significance risk level (NSRL)

Yes

<mark>Yes</mark>

Nickel (7440-02-0)

<mark>Yes</mark>

U.S. - Massachusetts - Right To KnowList

U.S. - Minnesota - Hazardous SubstanceList

U.S. - New Jersey - Right to Know Hazardous SubstanceList

Yes

U.S. - Pennsylvania - RTK (Right to Know)List

### Lead (7439-92-1)

- U.S. Massachusetts Right To Know List
- U.S. Minnesota Hazardous SubstanceList
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know)List

Copper (7440-50-8)

- U.S. Massachusetts Right To Know List
- U.S. Minnesota Hazardous SubstanceList
- U.S. New Jersey Right to Know Hazardous SubstanceList
- U.S. Pennsylvania RTK (Right to Know)List



### Manganese (7439-96-5)

- U.S. Massachusetts Right To Know List
- U.S. Minnesota Hazardous SubstanceList
- U.S. New Jersey Right to Know Hazardous SubstanceList
- U.S. Pennsylvania RTK (Right to Know)List

### Silicon (7440-21-3)

- U.S. Massachusetts Right To KnowList
- U.S. Minnesota Hazardous SubstanceList
- U.S. New Jersey Right to Know Hazardous SubstanceList
- U.S. Pennsylvania RTK (Right to Know)List

## SECTION 16: Other information

#### MANUFACTURER DISCLAIMER:

Belmont believes that the information contained in this Safety Data Sheet (SDS) is accurate as of the "Date of Last Revision" specified on this SDS. As the condition or methods of use are beyond Belmont's control, we do not assume any responsibility and expressly disclaim any liability for any use of this material. The information relates only to typical properties of the product. Do not use the information for product performance or specification purposes. The information is for use by technically skilled persons at their own risk whom must determine the conditions of safe use of the products.

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Created January 5<sup>th</sup>, 2015

# Reviewed 05/05/2015

Rev 001

#### Full text of H-phrases:

Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment — Acute Hazard, Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment — Chronic Hazard, Category
Aquatic Chronic 2	Hazardous to the aquatic environment — Chronic Hazard, Category 2
Carc. 1B	Carcinogenicity, Category 1B
Skin Sens. 1	Sensitization — Skin, category 1
STOT RE 1	Specific target organ toxicity — Repeated exposure, Category 1
H302	Harmful if swallowed
H317	May cause an allergic skin reaction
H350	May cause cancer
H372	Causes damage to organs through prolonged or repeated exposure
H400	Very toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects
H411	Toxic to aquatic life with long lasting effects

NFPA health hazard

: 1 - Exposure could cause irritation but only minorresidual injury even if no treatment is given.

: 0 - Materials that will not burn.

NFPA fire hazard NFPA reactivity

: 0 - Normally stable, even under fire exposure conditions, and are not reactive with water.



# Safety Data Sheet

### **HMIS III Rating**

Health Flammability Physical 2 Moderate Hazard - Temporary or minor injury may occur
0 Minimal Hazard
0 Minimal Hazard

HEALTH	2
FIRE	0
REACTIVITY	0

· HMIS-ratings (scale 0 - 4)

· Classification system:

· NFPA ratings (scale 0 - 4)



- · Other hazards
- · Results of PBT and vPvB assessment
- **PBT:** Not applicable.
- · vPvB: Not applicable.